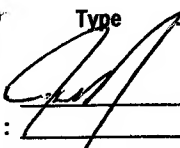


Date: Friday, 3/23/2007 6:28:03 AM  
 User: Jean-Luc Menard

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	ARM
<b>Job Number</b> :	31443		
<b>Estimate Number</b> :	12578		
<b>P.O. Number</b> :	N/A	<b>Part Number</b> :	D35601
<b>This Issue</b> :	3/23/2007	<b>S.O. No.</b> :	N/A
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	D3560 UNDER REVIEW
<b>First Issue</b> :	N/A	<b>Project Number</b> :	AS0001
<b>Previous Run</b> :	29447	<b>Drawing Revision</b> :	A
<b>Written By</b> :		<b>Material</b> :	N/A
<b>Checked &amp; Approved By</b> :		<b>Due Date</b> :	3/30/2007
<b>Comment</b> :	Est Rev:A New Issue 06-11-10 JLM		

Qty: 1 Um: Each

## Additional Product

Prototype

FOR ENGINEERING USE ONLY

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M6061T6B0500X06000	6061-T6 Bar .50" x 6.0"
-----	--------------------	-------------------------



Comment: Qty: 1.0080 f(s)/Unit Total: 1.0080 f(s)

6061-T6 Bar .50" x 6.0"

Batch: M103436 ml 07 03 22

①

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



Comment: Setup: 0.00Hrs/ Run: 0.0000Hrs Total Run: 0.0000Hrs

FLOW WATER JET

1-Cut as per Dwg D3560

Dwg Rev: JLR

Prog Rev: JLR

ml 07 03 22

①

2-Deburr if necessary

Note: .507" Dia &amp; .196" Dia Holes are to be opened on manual mill after Waterjet

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: Setup: 0.00Hrs/ Run: 0.0000Hrs Total Run: 0.0000Hrs

INSPECT PARTS AS THEY COME OFF MACHINE

4.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
-----	---------------	------------------------------



Comment: Setup: 0.00Hrs/ Run: 0.0000Min Total Run: 0.0000Hrs.

CONVENTIONAL MILLING MACHINE

1-Open .196" Dia hole

2-C'Bore as per Dwg D3560

2-Bore .507" as per Dwg D3560

N/A

FOR ENGINEERING USE ONLY



Date: Friday, 3/23/2007 6:28:04 AM  
User: Jean-Luc Menard

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ARM

Job Number: 31443

Part Number: D35601

Job Number:



Seq. #:

Machine Or Operation:

Description :

\*\*\*Ensure to C'Bore on Corect side\*\*\*

5.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: Setup: 0.00Hrs/ Run: 0.0000Hrs Total Run : 0.0000Hrs  
INSPECT PARTS AS THEY COME OFF MACHINE

FOR ENGINEERING USE ONLY

6.0

QC8

SECOND CHECK



Comment: Setup: 0.00Hrs/ Run: 0.0000Hrs Total Run : 0.0000Hrs  
SECOND CHECK

ENGINEERING  
APPROVAL

N/A

FOR ENGINEERING USE ONLY

7.0

PACKAGING

PACKAGING RESOURCE #1



Comment: Setup: 0.00Hrs/ Run: 0.0000Min Total Run : 0.0000Hrs  
PACKAGING RESOURCE #1  
Identify and Stock  
Location: \_\_\_\_\_

FOR ENGINEERING USE ONLY

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: Setup: 0.00Hrs/ Run: 0.0000Hrs Total Run : 0.0000Hrs  
FINAL INSPECTION/W/O RELEASE

FOR ENGINEERING USE ONLY

07/04/05

Job Completion



foldy step  
20075  
No item stock  
07/04/05